GENERAL NOTES FOR END WALL

- 1. FOR DIMENSIONS NOT MODIFIED, DETAILS AND SPECIFICATIONS, SEE MSHA STANDARD NO. MD-354.01 ENDWALL FOR_____ DIAMETER PIPE.
- 2. PIPE TO BE CENTERED HORIZONTALLY IN ENDWALL WITH INVERT AT TOP OF FOOTER.

GENERAL NOTES FOR TRASH RACK

1. STEEL TO CONFORM TO ASTM A-36

Expanded Steel Grate — 3 lbs/sq. ft. — On Top and Both Sides — See Grate Detail, This Sheet, for Opening Dimensions

Modified MSHA Endwall

2. ALL SURFACES TO BE HOT-DIPPED GALVANIZED AFTER FABRICATION.

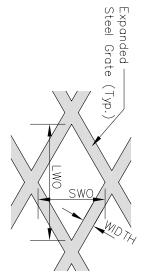
4"x‡" Steel Stock

3. TRASH RACK(S) TO BE FASTENED TO WALL WITH 3/8" STAINLESS STEEL ANCHOR BOLTS AND THREADED INSERTS. TRASH RACK(S) TO BE HINGED AT A MIN. OF TWO POINTS TO THE CONCRETE BASE.

minimum of 12" above top of end wall.

Trash Rack to extend a

- 4. TRASH RACK(S) TO BE CENTERED OVER OPENING.
- IF WIDTH OF TRASH RACK EXCEEDS 3' A BRACE MUST BE PROVIDED IN THE CENTER OF THE TRASH RACK.
- 6. FABRICATOR MAY MODIFY COMPONENTS OF TRASH RACK FRAME TO IMPROVE CONSTRUCTABILITY OF TRASH RACK. MODIFICATIONS MUST BE APPROVED BY MCDPS PRIOR TO FABRICATION.



- 1. Holes, Located As Shown, 2 Each Side 4"x1" Steel Stock

<u>Expanded Steel Grate Opening Detail</u> Not To Scale

3.0	2.5	LBS/SF
3.44"	2.28"	LWO
.940"	1.03"	OWS
.264"	.203"	HLDIM

MONTGOMERY COUNTY DEPARTMENT OF PERMITTING SERVICES WATER RESOURCES

LOW FLOW ORIFICE
REMOVABLE TRASH RACK
AND ENDWALL DETAIL

DATE: 02/04
REVISION:

SCALE: NONE